

Abstract

A method for manufacturing a floor covering involves leading a glass fibre matt 1 from a supply reel 2 onto a conveyor belt 3. At a first scattering station 4, a
5 saturation material is scattered onto the matt 1 to form a scattered layer. The matt
1 is then led between upper and lower heated belts 10, 11 to gel the scattered
layer. The belts are then passed between a pair of smoothing/nipping rollers to
form a layer of uniform thickness. The belts are then cooled and the matt 1 with
saturation layer applied is wound for further processing. In an alternative
10 arrangement a saturation material is scattered directly onto a substrate belt at the
first scattering station 4, a glass fibre matt 26, is applied over the scattered material
and, at a second scattering station 28, an amount of the saturation material or a
different material is scattered onto the matt 26.